PENETRANT TEST REPORT								
Customer						Report No		
Project Name				cedure No.		Date		
Location				licable CODE		Contractor		
Material Spec. : Carbon	Steel		Welding Process:			GTAW		
Penetrant Type / Method	: Visible		Solvent Removable			Other		
Brand's Name/Type	: Magnaflux		Penetrant : SKL-SP2			Cleaner SKC-S Developer : SKD-S2		
Method pre-cleaning	: ☑ S	olvent spray	/ 🗹	Drying after	r pre-cleaning			
Penetrant Application	: Brush			Spray		me: 10 MNT Temperature: 30° C		
ight Intensity : 1050 LUX Light Source : NATURE LIGHT								
Method removing excess penetrant : WIPING								
Drying after remove excess penetrant : NORMAL EVAPO								
atch No. of Penetrant : 19K03K			Cleaner : 2005			eloper : 19M07K		
Surface Prep. / cleaning		welded		☐ Machining		Grinding	Solvent spray	
Time of Examination	■ Aft	er Welding		fter Hydro-test	:	After PWHT	□ Others	
cope of Examination			☐ Edge Prep			☐ Back Chipping		
	■ W	eld Part		Repair Weld		Others		
Doub Nove o		Joint		Res	sult	Types of	Remarks	
Part Name				Accepted	Rejected	Discontinuities	Kemarks	
PIPA BLOWDOWN								
welder :								
ø 3" SCH 40		J1		ACC	-	-	No Relevan Indication	
ø 3" SCH 40		J2		ACC	-	-	No Relevan Indication	
ø 3" SCH 40		J3		ACC	-	-	No Relevan Indication	
ø 2" SCH 40		J4		ACC	-	-	No Relevan Indication	
ø 2" SCH 40		J5		ACC	-	-	No Relevan Indication	
SEE PICTURE ATTACH								
JLE FICTORE ATTACE	•							
Examined by :				ewed/Witness	by:	Acknowledge by :		
Date :								

## PENETRANT TEST REPORT

Customer Drawing No. Report No

Project Name Procedure No. Date

Location Applicable CODE Contractor

Material Spec. : Carbon Steel Welding Process : GTAW

## **APPLY PENETRANT SKL-SP2**







Examined by : Reviewed/Witness by : Acknowledge by :

Date :